Overview of TSC Rack and Pinion Jacking Systems

TSC designs, manufactures and sells advanced high-capacity jacking systems, including jacking units and Jacking control systems, for various Liftboat and Jack-up rigs with the jacking capacity ranging from 180kips to 1,000kips.

- TSC jacking systems offer safety, easy maintenance and a variety of outstanding features from the operation point of view.
- TSC jacking systems range from SJ220, SJ350H, SJ450, SJ750 and SJ1000 suitable for harsh-environment liftboat or jack-up rigs with water depth to 500ft. TSC jacking systems can be configured to suit any other Liftboat and jack-up rig design requirement and specific customer needs.
- TSC jacking systems can be delivered with product certificates from recognized Classification Societies such as ABS, DNV, CCS.

Operational Features

TSC rack and pinion jacking systems offer the following operational characteristics.

- Variable speed control is realized by jacking control system (only VFD control system);
- Classification Society approved offshore type electric motors and fail-safe disc brakes with realtime on/off/wear indication are applied;
- Easy automatic re-torque through PTMS and electric control system;
- Leg position indication and rack phase difference (RPD) detecting system (optional);
- Two control modes: remote integrated control and local control;
- Remote access of the control system via secured internet connection (optional);

References

TSC rack and pinion jacking systems have been applied to the following jack-up rigs:

<table>
<thead>
<tr>
<th>CUSTOMER</th>
<th>SHIP TYPE</th>
<th>PRODUCTS</th>
<th>QTY</th>
<th>YEAR</th>
<th>STATUS</th>
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<tbody>
<tr>
<td>CIMC RAFFLES</td>
<td>Super M II</td>
<td>SJ450 Control System</td>
<td>1</td>
<td>2007</td>
<td>Delivered</td>
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<tr>
<td>CIMC RAFFLES</td>
<td>Super M II</td>
<td>SJ450 Control System</td>
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<td>2008</td>
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<td>Calm Ocean</td>
<td>MCP</td>
<td>SJ1000 Jacking System</td>
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<td>CSSC HPWS</td>
<td>R550D</td>
<td>SJ1000 Jacking System</td>
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<td>Delivered</td>
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<td>GSHI</td>
<td>SE-200LB</td>
<td>SJ220 Jacking System</td>
<td>1</td>
<td>2014</td>
<td>In Progress</td>
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<td>Mekers Offshore</td>
<td>OM 103-4</td>
<td>SJ350H Jacking System</td>
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<td>2014</td>
<td>In Progress</td>
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</table>
TSC Jacking Units

The TSC jacking system includes jacking units and the jacking control system. Each jacking unit is a compound gearbox, which consists of an electric motor with a fail-safe disc brake, a parallel shaft gear reducer, a combined planetary gearbox, a climbing pinion assembly and a pinion torque monitoring system. TSC jacking units are available for the floating and fixed type jacking structures, depending on the overall jack-up design.

- Electric Motor: a highly efficient offshore motor controlled by advanced VFD or DOL control system which could make the platform hull and leg move in a controllable and adjustable speed.
- Fail-safe Disc Brake: Classification Society approved, with the features of fail safe and real-time on/off/wear status monitoring.
- Parallel shaft Gear Reducer: well designed and manufactured with CS certificate, with the features of light-weight, high safety factor and high load capacity.
- Planetary Gearbox: reliable NGW planetary transmission structure, with the features of compact structure, high transmission efficiency, high load capacity, and good shock & vibration resistance capacity.
- Climbing Pinion Assembly: a robust pinion made from high quality alloy steel, special designed tooth profile to make the smooth engagement between the climbing pinion and the leg rack.
- Pinion Torque Monitoring System(PTMS): a torque transducer is installed at the free end of 7-teeth climbing pinion and directly measures the specific load applied by that pinion. The individual measured torque is transmitted to the jacking control system on PROFIBUS DP network. Easy automatic re-torque can be realized.
Jacking Systems

Jacking Units

SJ450 Jacking Unit  SJ750 Jacking Unit  SJ1000 Jacking Unit

Technical Specifications

<table>
<thead>
<tr>
<th></th>
<th>SJ450</th>
<th>SJ750</th>
<th>SJ1000</th>
</tr>
</thead>
<tbody>
<tr>
<td>Normal jacking per pinion</td>
<td>440kips(200MT)</td>
<td>750kips(340MT)</td>
<td>1000kips(454MT)</td>
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<tr>
<td>Preload jacking per pinion</td>
<td>700kips(318MT)</td>
<td>1150kips(522MT)</td>
<td>1334kips(605MT)</td>
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<td>Static holding per pinion</td>
<td></td>
<td>1200kips(545MT)</td>
<td>1600kips(726MT)</td>
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<tr>
<td>Storm holding per pinion</td>
<td>1000kips(454MT)</td>
<td>1550kips(703MT)</td>
<td>2000kips(908MT)</td>
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<td>Rated jacking speed</td>
<td></td>
<td>1.5ft/min(0.45m/min)</td>
<td></td>
</tr>
<tr>
<td>Design life</td>
<td></td>
<td>25Years</td>
<td></td>
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<tr>
<td>Suitable for</td>
<td>300ft Jack-up</td>
<td>350ft and 400ft Jack-up</td>
<td>400ft and above Jack-up</td>
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</table>

Equipped on R-550D Rig (SJ1000 Jacking Unit)

Equipped on MCP (SJ1000 Jacking Unit)
Jacking Systems

TSC Jacking Control Systems

TSC supplies high reliability jacking control systems including two types: VFD control system and DOL control system. VFD control system is composed of Variable Frequency Drivers (VFD), Motor Control Centers (MCC), Leg Length Detecting System, Central Control Console (CCC), Local Control Consoles (LCC) and platform inclinometer. DOL control system is the direct-on-line control system, suit for jacking systems equipped with NEMA D motor.

Main Functions

- **Variable Speed Control (VFD Design)**
  The jacking motors of each leg are driven by variable frequency drives. This configuration allows for variable speed control between minimum speed set point and maximum.

- **Re-Torque Control**
  The Re-Torque Control can equally distribute the load among the jacking units of one leg. It is unnecessary for the operator to re-torque each motor manually with a torque wrench.

- **Leg Length Indication**
  The encoder and supporting framework are fixed to the jackcase of each leg, the length of leg below the hull will be displayed on the CCC.

- **RPD Detecting System (Optional)**
  The “Rack Phase Difference” detecting system will detect RPD by monitoring the position of each chord on a leg. The RPD data is displayed on the Central Control Center and enable the alarm before damage occurs.

- **High Precision Inclinometer**: Range: Biaxial ±30 °; Resolution: ±0.001°; Accuracy: <±0.01 °
  The setting of pre-alarm & alarm (automatically stop) is protected by password in HMI screen. An override key-operated switch is provided for emergency operation.

- **Pinion Torque Monitoring System (Optional)**
  PTMS are designed to measure the specific torque applied on each pinion and communicate to the jacking control system. All data received is displayed on the CCC. The control system automatically distributes the load applied on the jacking units and re-torque can be performed automatically.

- **Local Control Console**
  In local control mode, the LCC can be used for load transfer from rack chocks to pinions, and LCC may also fit for commissioning or repair work.

### Jacking MCC:
- Safety
- High Reliability
- Fast Maintenance

### Central Control Center:
- Modularity Design
- More Attractive
- More Comfortable
**Jacking Systems**

Alice Houston Kilgore Midland
Macaé Rio de Janeiro
Dubai
Singapore
Aberdeen
Birmingham
Shipley
Moscow
Beijing
Dalian
Qingdao
Shanghai
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Xi'an
Xinjiang
Zhengzhou
Hong Kong
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Ahdeb
Erbil
Jakarta
Dongying
Tian'jin
Quito Coca
Casper
Calgary

**Sales & Service**
**Engineering**
**Manufacturing**

---

North America
TSC Corporation
12550 N. Houston Rosslyn Rd. Houston, TX 77086
T +1 832 448 6100
F +1 832 448 6101
E sales.usa@t-s-c.com

TSC Manufacturing & Supply, LLC
13788 West Rd., Suite #100
Houston, TX 77041
T +1 832 456 3974
F +1 832 456 3901
E sales.mro@t-s-c.com

TSC Manufacturing and Supply
de Mexico, S.A. De C.V.
Carretera Carmen – Puerto Real, Km 14.5
Ciudad del Carmen, Campeche 24157, Mexico
T +52 938 131 4676
E sales.mexico@t-s-c.com

TSC Manufacturing and Service, Ltd.
E sales.canada@t-s-c.com

South America
TSC Offshore Ltda (Macaé)
Rua K1, Quadra W Lotes 26 e 27, Novo
Cavalheiro, Macaé-RJ/Brazil
T +55 22 2123 8200
F +55 22 2123 8200
E sales.brazil@t-s-c.com

TSC Manufacturing and Supply de Colombia SAS
Carrera 14 No.89-48 Oficina 304 Edificio Novanta
Bogota D.C. – Colombia
T +571 7432290
E ventas@t-s-c.com

TSC Representative Office
Av. 2A, No. 59-129 Edif
Maracaibo, Venezuela
T +58 0261 791 4848
F +58 0261 791 4848
E sales.venezuela@t-s-c.com

TSC Representative Office
Sector Chaparral, Calle Orinoco
Anaco, Venezuela
T +58 0282 422 1391
F +58 0282 422 1391
E sales.venezuela@t-s-c.com

Europe
TSC Engineering Ltd. (Shipley)
Units D & E Shipley Wharf, Wharf St,
Shipley, West Yorkshire, BD17 7DW, UK
T +44 (0) 1274 531862
F +44 (0) 1274 531716
E sales.europe@t-s-c.com

TSC Engineering Ltd. (Aberdeen)
Riverside House, Riverside Dr,
Aberdeen, Aberdeen City AB11 7LH, UK
T +44 (0) 1224 224153
E sales.europe@t-s-c.com

Ansell Jones Ltd.
Unit 101, Access 10 Bentley Road South
Darlaston WS10 8LQ, UK
T +44 (0) 1215 683420
E sales@anselljones.com

Asia Pacific
TSC Group Holdings Ltd.
Unit 910, China Merchants Towe, Shun
Tak Centre, 200 Connaught Road Central
Hong Kong
T +852 2857 3667
F +852 2857 7451 +852 2857 3381
E tsc.group@t-s-c.com

TSC Offshore China, Ltd.
10/F, No. 1 Beichentaiyue Office Building
Jia-13 Binyuan Road, Beijing, China
T +86 10 6447 9600
F +86 10 6447 9600
E sales.china@t-s-c.com

Alliance Offshore Drilling (AOD)
48 Toh Guan Road East, #02-144
Enterprise Hub, Singapore, 608586
T +65 6763 0328
F +65 6763 3280
E enquiry@aodpl.com

TSC Group Pte Ltd.
48 Toh Guan Road East, #02-144
Enterprise Hub, Singapore, 608586
T +65 6763 0328
F +65 6763 3280
E sales.singapore@t-s-c.com

PT TSC Offshore Indonesia
P +62 813 10 999 539
E sales.indonesia@t-s-c.com

Russia, Central Asia
TSC Industrial Group, LLC
Office 301A, Pollars BC, 11 Derbenevskaya Nab.,
Moscow, 115114, Russian Federation
T +7 495 662 9466
F +7 495 662 9466
E sales.russia@t-s-c.com

Middle East, Africa
TSC Middle East DMCC
Office 1108, JBC2 Tower,
Jumeirah Lake Towers Cluster V.
P.O Box 211933, Dubai, United Arab Emirates
T +971 4 5521505
F +971 4 5521504
E sales.mideast@t-s-c.com

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